



WIRE FORMING AND SOLDER DETAIL FOR BRUSH HOLDER CLIP

Wires routed on top of switch

	T	1		
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	GREEN	CORD	4"	STRIP 3/16" & USE T1
2	BLACK	CORD	1-3/4"	STRIP 3/8" & TIN
3	WHITE	CORD	1-3/4"	STRIP 3/8" & TIN
4	WHITE	FIELD	1-1/2"	STRIP 1/4" & SOLDER
5	BLUE	FIELD	7"	STRIP 3/8" & TIN
6	BLUE	BRUSH	7"	STRIP 3/8" & TIN/STRIP 1/4" & SOLDER
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NOTE:

All leads must be held to ± 1/8". All field leads to be measured from and perpendicular to laminations. All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Code Part No.					
T2	T2 23-74-0390					
CONNECTOR DESCRIPTION						
Code	Part No.	Qnty:				